

Date: Monday, 14/04/2008 10:21:11 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	204/205 GHW MODIFICATION KIT
<b>Job Number</b> :	38579		
<b>Estimate Number</b> :	10013		
<b>P.O. Number</b> :		<b>Part Number</b> :	D205641011
<b>This Issue</b> :	14/04/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	RE-PAINT <i>rework 15</i>
<b>First Issue</b> :	14/04/2008	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	38530	<b>Drawing Revision</b> :	
<b>Written By</b> :	<i>[Signature]</i>	<b>Material</b> :	
<b>Checked &amp; Approved By</b> :	<i>[Signature]</i>	<b>Due Date</b> :	21/04/2008
<b>Comment</b> :	Est Rev:J Removed Manufacturing 05-10-25 JLM	<b>Qty:</b>	3
		<b>Um:</b>	Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile &amp; type labels per PPP d205-641-011 CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK:

1 X D205-641-011 B *12467 CHB 001*  
 2 X D205-641-011 B *10409 2 CHG 001*

REMOVE GREEN/BLACK LUGS FROM KIT  
 D2736-1 B

D2736-3 B

*8/4/14 SP (3X)*

3.0	D205641011	Ground Handling Wheel
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)  
 Ground Handling Wheel

4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

STRIP PAINT FROM  
 D2736-1 & D2736-3

*18 08-05-22 (X3)*

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Part Number: D205641011

Job Number:



#4

Seq. #:

Machine Or Operation:

Description :

5.0

POWDER COATING

POWDER COATING



M107925



Comment: POWDER COATING

RE-PAINT WHITE PER QSI 005

m.h

08/05/

30m  
23/05/2008  
S.274  
#1 11.36  
#2 401.6  
#3 1338579  
#4 10205641011

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

080528 (3)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RE-IDENTIFY LUGS USING

ORIGINAL B/N

Per spec (2)

8.0

D2570

Bushing



Comment: Qty.: 8.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick:

Qty Part Number Description Batch

8 D2570 Bushing 10437

(24x)

- put back into stock not pull out

SP

9.0

D27361

Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2736-1 Bracket 10399

(3x)

12345

12346

12347

(1x)

SO

10.0

D27363

Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2736-3 Bracket 10400

(3x)

12346 (1x)

8/4/14

SO

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Part Number: D205641011

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

AN446A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 AN4-46A Bolt

6626 (12x)

SP

12.0

MS21042L4

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Nut

5461 (12x) 6874 (4x)  
8/4/14 SP 40? 7 (4x)

SP

13.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

All items were returned to stock  
U/A

14.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-641-011

USING NEW B/N

Location:

CHG 001  
U/A

15.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

POB 05/09

Job Completion



MF 08-05-27